

In the Specification:

The paragraph starting on page 13, line 1, is amended and now reads as follows:

-- The voltage trace during the application of the friction brake 19 for damping and for clamping the y-guide is intended to be strictly exemplary in a diagram wherein the coil voltage  $U_{SP}$  is plotted as a function of time (t) (see FIG. 6). --

Amendments to the Drawings:

The attached sheet of drawings includes changes to FIG. 6. This sheet, which includes FIGS. 5 to 6, replaces the original sheet including FIGS. 5 to 6. In FIG. 6, the subscripts have been added to two terms.

Attachment:        Replacement Sheet  
                      Annotated Sheet Showing Changes